



RECEIVED

DEC 15 2003

GROUP 3600

[10537/68]

Vibration Damper For a Tubular Drive Shaft

Field of the Invention

The present invention relates to a vibration damper for a tubular propeller shaft in the drive train of a motor vehicle having a mass body mounted concentrically in a sleeve by way of rubber spring elements, stop elements that limit the vibration travel of the mass body at least in the radial direction being arranged between the mass body and the sleeve.

Background of the Invention

German Patent DE 36 32 418 on the one hand describes a vibration damper whose mass body is attached directly in a hollow drive shaft by way of a rubber spring element which envelops it radially. Also described is a second vibration damper whose mass body is mounted in a sleeve by way of a rubber spring element which also envelops it. The sleeve is embedded in an elastic layer.

The vibration dampers described here, also called cancelers, are installed principally in propeller shafts or propeller shaft tubes. The propeller shaft tubes are loaded on the one hand in torsion by the drive torque, and on the other hand in bending by their own weight and by the mass effect. They must therefore be not only sufficiently stiff in torsion, but also as light as possible. In order for the vibration dampers with their mass bodies to increase the overall weight of the propeller shaft tube as little as possible, the vibration dampers must be capable of being arranged at the optimum point. That point is, for example, the vibration crest of an interfering vibration that is to be canceled.

At the optimum point, the weight of the mass body can have its minimal value.

Since each propeller shaft, as a flexurally elastic rotor, generally exhibits some imbalance as a result, inter alia, of manufacturing tolerances, the centrifugal force also increases with rotation speed. The propeller shaft thus deflects in the direction of the eccentricity of its center of gravity. In the lower range of rotation speeds usual for propeller shafts, the propeller shaft deflection initially rises in proportion to the centrifugal force component, which is related only to the eccentricity in the center of gravity because the centrifugal force component related to the shaft deflection is still small. Above half the deflection-critical rotation speed, the shaft deflection component quickly increases to a multiple of the component of the eccentricity of the center of gravity. In this range, the known rubber-sprung mass bodies can dangerously amplify the imbalance of the entire structure due to an eccentric displacement in the direction of the eccentricity in center of gravity of the propeller shaft.

Also known, from United Kingdom Patent No. GB 2 073 363 A, is a printing roller in which a rubber-sprung mass body is mounted. For this purpose, the mass body is arranged by way of two rubber rings in a sleeve press-fit into the printing roller. The rubber rings sit at the two free ends of the mass body. Arranged next to each rubber ring is a metal ring which limits the radial deflection of the mass body.

Summary of the Invention

An underlying object of the present invention is therefore that of creating a vibration damper that effectively damps the flexural vibrations of the propeller shaft for specific frequencies without perceptibly increasing the imbalance of the propeller shaft - and thus also the noise emission - in other frequency ranges. As a result of its design, the vibration damper is installable at any desired point with little effort. The installation of multiple vibration dampers can also be possible. In addition, safe vehicle operation is

to be guaranteed even in the event of detachment or breakage of the rubber spring elements retaining the mass body.

5 In an exemplary embodiment of the present invention, the flexible rubber stop elements are arranged - viewed in the circumferential direction - between the rubber spring elements joining the mass body and the sleeve. The stop elements extend over a relatively large circumferential angle as compared with the rubber spring elements, and fill up a large portion of the
10 space located between the mass body, the adjacent rubber spring elements, and the sleeve. Alternatively, the mass body and/or the sleeve are configured locally, in mutually opposite regions - viewed in the circumferential direction - between the rubber spring elements, as stop elements that limit the
15 vibration travel of the mass body at least in the radial direction.

The stop elements limit the mass body excursion to the magnitude necessary in terms of vibration engineering. The
20 vibration dampers damp the vibration excited by the vehicle engine and/or transmission. At the same time, the stop elements prevent any perceptible increase in the total imbalance by mechanically limiting the displacement of the mass body. The noise emission of the drive train is thereby
25 considerably diminished.

The stop elements between the rubber spring elements also prevent any increased imbalance if, for example, the rubber spring elements have broken due to aging and the mass body
30 lies loose in the propeller shaft tube. Without the stop elements, the imbalance additionally generated by the mass body could, in this situation, destroy the propeller shaft.

This also applies to a vibration damper having a mass body
35 arranged in the propeller shaft by way of at least one rubber spring element. In this embodiment of the present invention, the flexible rubber stop elements are arranged directly

between the mass body and the propeller shaft. Here again, the mass body and/or the propeller shaft can be configured locally, in mutually opposite regions - viewed in the circumferential direction - between the rubber stop elements, as stop elements that limit the vibration travel of the mass body at least in the radial direction.

With this embodiment, the rubber spring elements are not braced via a sleeve against the propeller shaft tube. They are adhesively bonded, optionally with a profile to compensate for the bore tolerances of the propeller shaft tube, in the propeller shaft tube. For that purpose, the rubber spring elements and/or stop elements are coated with, for example, an adhesive that bonds in the propeller shaft tube when its walls are heated.

Further details of the present invention are evident from the descriptions below of several schematically depicted embodiments.

Brief Description of the Drawings

Figure 1 shows a vibration damper in a quartered cross section;

Figure 2 shows a vibration damper in a halved longitudinal section;

Figure 3 shows a vibration damper like that shown in Figure 2, but with radial stops;

Figure 4 shows a vibration damper like that shown in Figure 2, but with an external mass body; and

Figure 5 shows a vibration damper like that shown in Figure 2, but with rubber spring elements located on either side of the mass body.

Detailed Description of the Invention

Figure 1 shows, in cross section, four different exemplary
embodiments of a vibration damper for a propeller shaft tube 1
such as is arranged, for example, in the drive train of a
motor vehicle. The four vibration dampers each comprise a mass
body 51-53 that is mounted centeredly via rubber spring
elements 31, 32 in a sleeve 10, 15. The bonds between rubber
spring elements 31, 32 and the respective sleeves 10, 15 as
well as the mass bodies 51-53 belonging thereto are preferably
created during vulcanization.

In the case of the exemplary embodiments of the first two
quadrants I and II, sleeves 10 are of cylindrical
configuration. Mass body 51 is a cylindrical tube. It is
retained, for example, by four rubber spring elements 31 in
each case. Arranged between each two supporting rubber spring
elements 31 is a flexible rubber stop element 41. Stop element
41 of the exemplary embodiment in quadrant I is attached to
mass body 51, while stop element 42 of the exemplary
embodiment in quadrant II is retained on sleeve 10. In this
case any lateral movement of mass body 51 is prevented, for
example, by a crimped-over sleeve edge.

Stop elements 41, 42 extend over a relatively large
circumferential angle as compared to rubber spring elements
31, 32, i.e. they fill up a large portion of space 45 located
between mass body 51, the adjacent rubber spring elements 41,
and sleeve 10. As a result, the vibration travel in the
central compression direction of a rubber spring element 31,
32 is only insignificantly greater than in the central
compression direction of a stop element 41, 42.

Space 45 between each two adjacent rubber elements 31 has an
almost circular cross section. The shape of rubber elements 31
resulting therefrom ensures an optimum bond with respect to
metal components 10 and 51.

In quadrants III and IV, a sleeve 15 having an undulating longitudinal profile is used. The longitudinal sections with respect to the profile shown here in cross section run parallel to the center line of propeller shaft tube 1. Because of the undulating shape of the profile, sleeve 15 is at least sufficiently elastic that it can be pressed without fit problems into propeller shaft tube 1. The residual clamping force of sleeve 15 necessary for a secure fit in propeller shaft tube 1 is ensured over the entire tolerance range for the inside diameter of propeller shaft tube 1. It is consequently possible to dispense with any special reworking of inner wall 2 of propeller shaft tube 1.

In quadrant III, there lies between rubber spring elements 32 a stop element 43, attached to mass body 52, that is at least partially adapted to the contour of an undulation trough 16. This adaptation allows damping of the torsional vibration of mass body 52. A rotation of mass body 52 with respect to sleeve 15 causes a reduction in the gap between stop element 43 and undulation trough 16, optionally to zero.

In quadrant IV, a mass body 53 that has the cross section of a four-sided polygon is used. The exposed polygon regions lie opposite the open undulation troughs 16 of sleeve 15. To prevent any metal-to-metal contact between sleeve 15 and mass body 53, a thin rubber layer 44 or a layer of a comparable material is applied in each case between rubber spring elements 32. Rubber layer 44 prevents, inter alia, undesirable noise when mass body 53 abruptly deflects, and additionally damps any vibratory excitation resulting from this movement.

Figure 2 shows a vibration damper having a cylindrical sleeve 10, a tubular mass body 51, and one of rubber spring elements 31 lying therebetween. The latter are narrower in the longitudinal direction than sleeve 10. The projection of sleeve 10 serves, inter alia, to protect the rubber spring and stop elements 31, 41, 42 during installation. Since the

vibration dampers are installed by inserting sleeves 10 into propeller shaft tube 1, the insertion tools must be placed against sleeve 10 so as thereby not to load rubber spring elements 31 upon insertion.

5

For axial retention, the vibration damper can be attached to the laterally projecting segments, for example, by way of spot welds on propeller shaft tube 1. Optionally, attachment to one projecting segment is sufficient. Alternatively, sleeve 10, 15 can be secured by way of center points punched into propeller shaft tube 1 in front of and behind it. Instead of the center points, circumferential creases can be rolled in. The creases can also be applied only to portions of the sleeve circumference. It is furthermore possible to apply the vibration damper on one side to a shoulder in the interior of the propeller shaft tube, or to jam the sleeve in place on an internal conicity which tapers there. The sleeve can moreover be adhered in the propeller shaft tube by way of an adhesive bond.

20

In the case of propeller shaft tubes having a tube wall manufactured with high precision, the sleeve can be joined by way of a transverse press fit. In tubes having large bore tolerances, a longitudinally slotted sleeve can be used. In this context, a smooth or profiled rubber coating of the outer contour is also conceivable in order to produce better adhesion.

25

As shown in Figure 3, rubber spring element 33 is incorporated between a mass body 52 delimited by rims 55, 56 and a sleeve 10 having a crimped edge 11. Rims 55, 56 and crimped edge 11 serve as radial stops. Upon radial deflection of mass body 52, rim 55 comes into contact with crimped edge 11, and rim 56 with the projecting cylindrical segment 12. The contact zones can be covered with an elastic coating.

30

35

Figure 4 shows a vibration damper having a stepped sleeve 21. The segment with the greater diameter is the installation segment 22. By way of this segment, the vibration damper is retained in propeller shaft tube 1. The segment with the smaller diameter is support segment 23. On the latter, rubber spring elements 31 carrying mass body 51 are arranged. Present between mass body 51 (which in this case is cylindrical) and inner wall 2 of propeller shaft tube 1 is a narrow gap whose width corresponds to half the maximum excursion of mass body 51. In the event of an imbalanced rotation of propeller shaft tube 1, mass body 51 conforms to inner wall 2 over a large contact zone. Mass body 51 is optionally coated on its external periphery with an elastic material.

Mass body 51 can also have the cross-sectional shape of a cup, so that it fits around carrier segment 23 of sleeve 21 (cf. cross-hatched widening of mass body 51). In addition, the mass body can have, for example, a cylindrical extension 59 at base 58 of the cup. The extension 59 would lie concentrically inside the external tubular segment 57 of mass body 51.

A second vibration damper having a configuration described in one of Figures 1 through 3 and 5 can furthermore be arranged in support segment 23.

Figure 5 shows a vibration damper whose rubber spring elements 34, 35 are loaded primarily in shear in the event of a radial deflection of mass body 51. This stress, which is favorable for the metal/rubber bond, is made possible by a sleeve 25 that is delimited at its end faces by, for example, planar disks 26, 27; a rubber spring element 34, 35 is arranged between each disk 26, 27 and mass body 51. Rubber spring elements 34, 35 are embodied here, for example, as continuous rings. Mass body 51, for example of tubular configuration, can carry a coating 44 on its external contour. In the exemplary embodiment, sleeve 25 is embodied as a bushing that is closed off by a spot-welded cover 27.

The central bore of the vibration damper facilitates manufacture, but is not absolutely necessary. Mass body 51 can optionally be widened, as illustrated in Figure 5 with cross-hatching.

5

Such widenings (cf. also Figure 4) have the advantage that the mass of the respective mass body 51-53 can be modified, with no change in the design of sleeves 21-25, in order to adapt the vibration behavior of the vibration damper to specific interference frequencies of different propeller shaft tubes 1 having the same inside diameter.

10

Regardless of the location at which stop elements 41-43 are attached, the radial clearance of the individual mass bodies 51-53 in the corresponding sleeves or with respect to inner wall 2 of propeller shaft tube 1 is, for example, approximately 0.5 to 1 mm in terms of the inner radius of the sleeve or propeller shaft tube. Depending on the vibration behavior of propeller shaft tube 1, the gap can have a defined dimension. As a rule, higher interference frequencies will require smaller gaps to prevent the imbalance of the combination of propeller shaft tube 1 and mass body 51-53 from becoming too great.

15

20

Abstract of the Invention

A vibration damper for a tubular propeller shaft in the drive train of a motor vehicle having a mass body mounted
5 concentrically, in the propeller shaft or in a sleeve attached in the propeller shaft, by way of at least one rubber spring element. Metal and/or flexible rubber stop elements that limit the vibration travel of the mass body at least in the radial direction are arranged between the mass body and the sleeve.
10 Alternatively, the mass body and/or the sleeve are configured at least locally, in mutually opposite regions, as stop elements that limit the vibration travel of the mass body at least in the radial direction.